AUTOMATIC POOL COVER



CE

INSTALLATION MANUAL AND MAINTENANCE



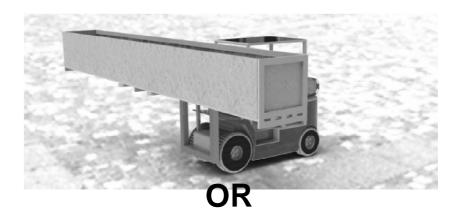
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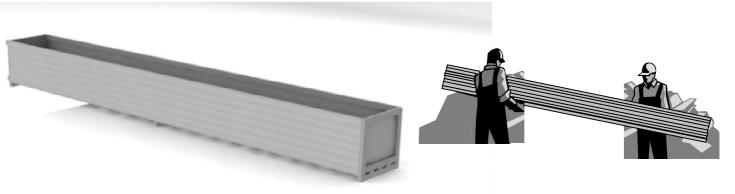
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UNLOADING





TOOLS REQUIRED FOR ASSEMBLY



Drill and drill bits for concrete Ø 6 and Ø10

Flat head screwdrivers Phillips screwdrivers

Spirit level

10 - 13 – 17 wrench

Nippers

Wire strippers

5 and 6 mm Allen wrench

Hammer

Standard and long (10 m) measuring tape

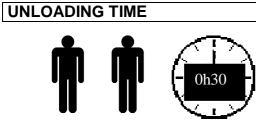
Grease

Metal saw*

Grinder with material disk







ASSEMBLY TIME







COMPONENTS OF THE AUTOMATIC POOL COVER



2 Winder stands:



Roller Shaft



Slats and fixing Brackets assembly



Motor reducer



Steering wheel



Installation Instructions
Operation, care, winterising and
maintenance instructions

REDUCER SIDE ASSEMBLY

Phase 1:

Lubricate the shaft and the case (1). Introduce de grooved shaft into the reducer (2).

Phase 2:

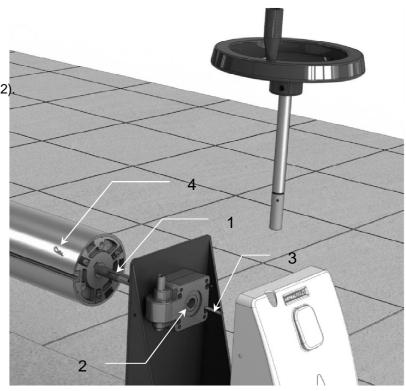
Lubricate the cotter pin (3).

Adjust the shaft's groove with reducer's groove (2)

Insert the cotter pin (3) in the groove if reducer, Manualy and without any tool.

Phase 4:

Present the Bêta pin (4) in the planned hole on the grooved shaft (1).



SHAFT SIDE ASSEMBLY

The ring (4) is a ring of protection; she must be between the shaft and the stand

Phase 1:

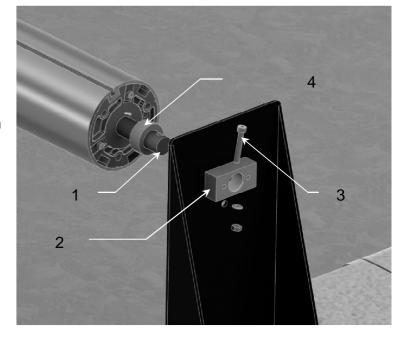
Push backwards the bearing (2) and put The pin (1) in the roller Shaft.

Phase 2:

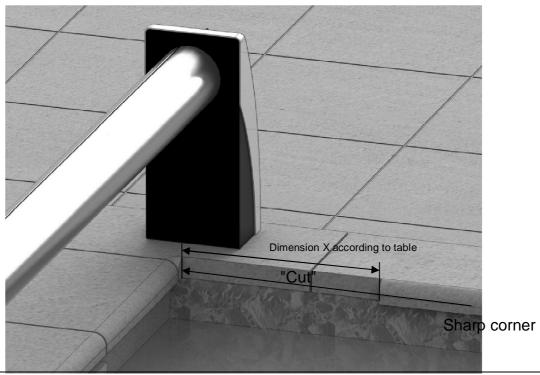
Put the bearing against the pin and push The whole Shaft in the stand.

Phase 3:

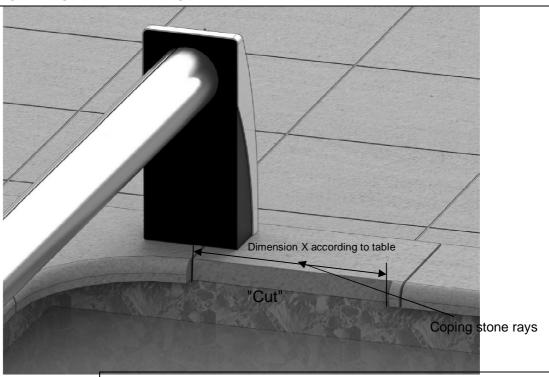
Put the two screws in the bearing wholes and fasten



POSITIONING WITH SHARP CORNERS



POSITIONING WITH RAYS



	POOL LENGTH							
Pool slats length	4 m	5 m	6 m	8 m	10 m	12 m	14 m	
Dimension X in mm	210	210	250	250	300	300	310	

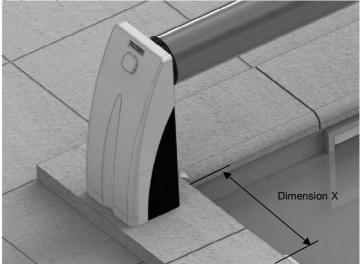
<u>Dimension X:</u> Cut a piece of coping stone of variable length according to the diameter of slat roller, upon the roller shaft.

ROLLER INSTALLATION

- Position the roller as indicated in the diagram, making sure it is properly centred with respect to the pool. <u>It must be perfectly horizontal when installed (diagonals dimensions)</u>.

- If there are rays, the roller should be pushed forward to the pool to enable the slats

to lower properly in its full width.



- Mark the position of the roller stand and polish or flatten the coping stone to obtain a flat horizontal, even surface for placing the stands.
- Cut the coping stone (dimension X) to make it easier for the slats to be lowered over the pool. Dimension X may vary according to the length of the pool; roller (roller diameter on the roller shaft). (See page 05/18 table dim. X).
- After assembling the roller and making the adjustments, position the two roller stands to the final position on the coping stone, using M10×75 Stainless Steel Bolts.

Note: If the skimmers are fixed along the length of the pool, we recommend replacing their existing flanges with 2 mm thickness Stainless Steel flanges to easier the slats way and avoid their blockage.

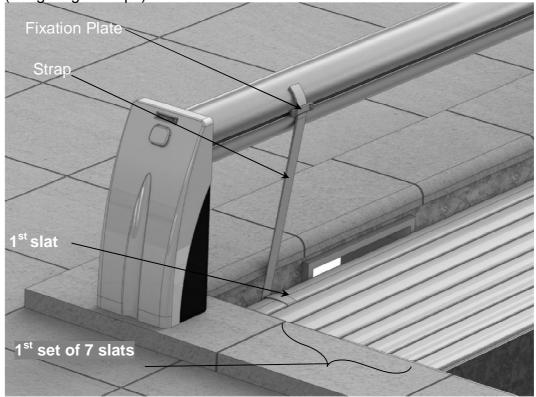


<u>Caution!</u> A forcing of the stands to bring back them level by the fastening bolts can hurt/destroy the back part of the motor reducer.



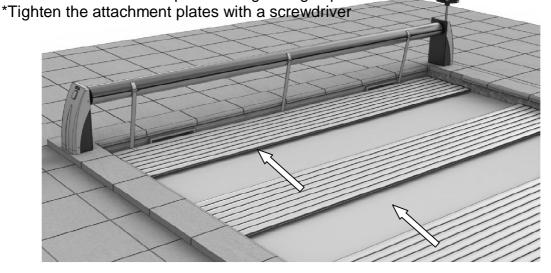
SLATS ASSEMBLY

- * Immediately after taking the slats out of the packaging, they should be put into the water to prevent any possible deformation.
- *The number of slats has been determined according to the length of the pool, though there are 4 extra slats.
- * The first set of slats is easily recognisable as it has the straps to be fastening to the roller. (Long length straps).



*Slide the strap under the fastening plates; tension it without pulling the slat out of the water



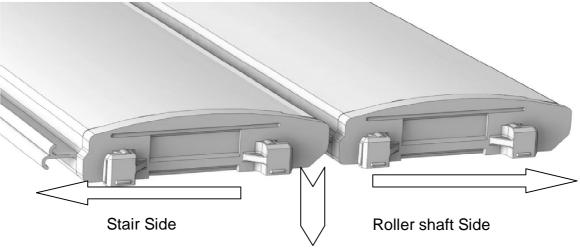


* Bring closer the set of 7 slats to assemble them.

Note: Slats should go down from the front of the roller shaft.

SLATS DIRECTION

- * Identify the upper side of the slats (curved side).
- * Identify the slats direction:
 - Wing to the stair
 - Groove to the roller shaft



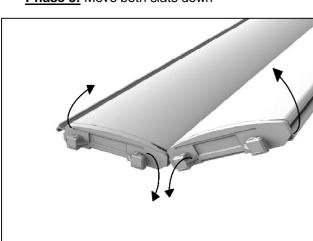
Slat Side on the water

SLATS ASSEMBLING

Phase 1: Join the slats



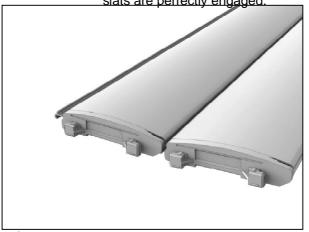
Phase 3: Move both slats down



Phase 2: Join the wing to the groove



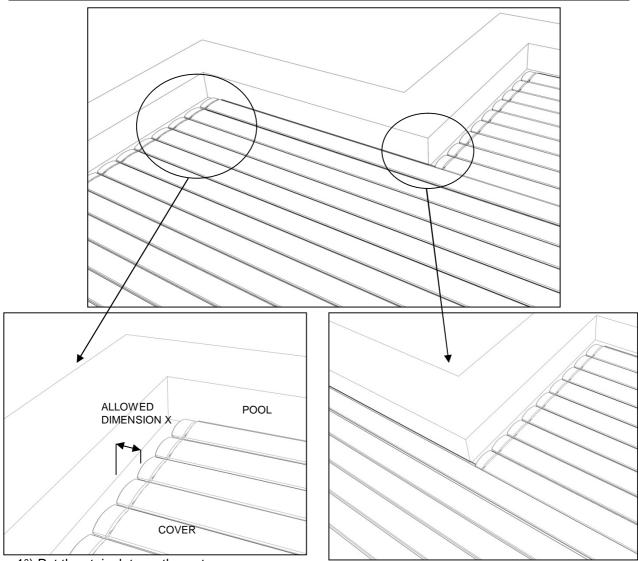
Phase 4: Move them up and carry on with it until slats are perfectly engaged.



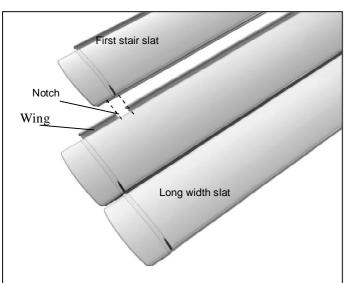
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STAIR SETTING



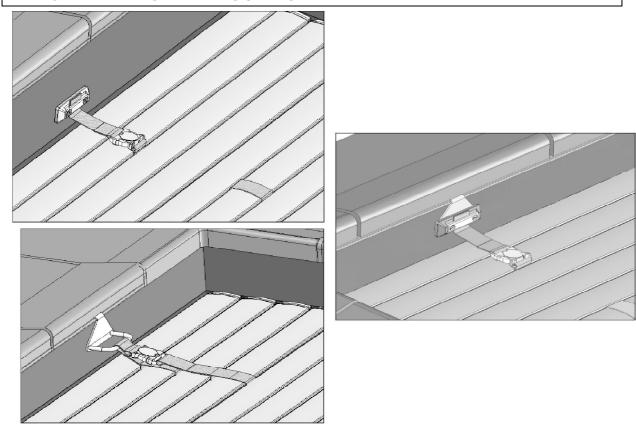
- 1°) Put the stair slats on the water
- 2°) Assemble the slats until the stairs are completely assembled.
- 3°) Centre the big width slats in the pool (allowed dimension X: from both sides of the pool)
- 4°) Centre the stair using this slat.



To assemble the stair slats to the pool slats, proceed as follows:

- ► Mark the position of both cap edges of the stair slat on the wing of the long width slat.
- ▶ Make two notches of a cap and wing dimension on both sides of the stair on the wing of the long width slat without hurting the waterproof of the slat.

BRACKET AND STRAP POSITION



Warning: The position of the brackets is subject to the position of the skimmers in the pool. If these lasts bother the positioning of the safety Brackets, the positioning of the Brackets will be done taking into account the safety Brackets on the slats panels (If necessary move the straps)

POSITION OF THE BRACKETS AND THE STRAPS

2 straps if X>2m

2 straps if X>2m



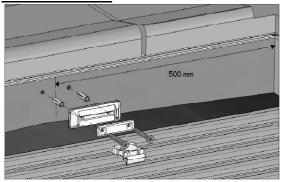
Dimension width less or equal to 3m = 2 straps Dimension width from 3 to 5m = 3 straps Dimension width from 5 to 7m = 4 straps Dimension width superior to 7 m = 5 straps50 cm 50 cm 1 strap at 50cm from 1 strap at 50cm from 1 strap in the middle of 1 strap at 50cm 1 strap at 50cm from 1 strap in the middle of the edge the edge the stair from the edge the edge the stair 1 strap centred if X <1m 1 strap at 50cm from 1 strap at if 50cm if X<2m 2 straps if X>2m 1 strap at if 50cm if X<2m 1 strap at if 50cm if X<2m 1 strap at if 50cm if X<2m the edge

2 straps if X>2m

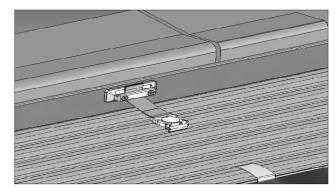
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SAFETY BRACKETS POSITIONING:

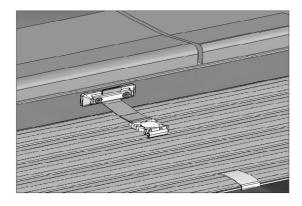
ABS BRACKETS:



1) When positioning the brackets make sure the shaft of the brackets is placed at 500 mm from the edge of the pool.

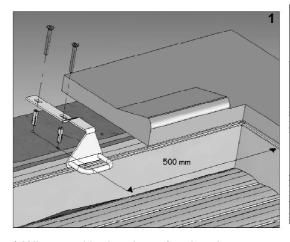


2) Pin the supports. Put the strap between the fixation plate and the bracket and keep the strap tense.

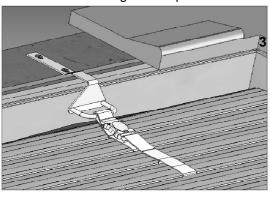


3) Tighten the screws until complete closing of the brackets.

<u>Inox Bracket for model under construction + screws:</u>



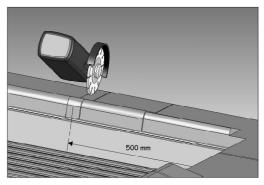
1) When positioning the safety brackets, The shaft of the brackets must be put at 500 mm from the edge of the pool.



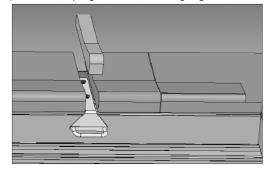
Put the pin M8 in the Ø10 wholes.
 Screw until complete closing of the brackets.
 Put the return safety strap in the brackets.

3) Clip both sides together.

Inox Brackets for renovation model + screws:



1) Cut the coping stone with a angle grinder

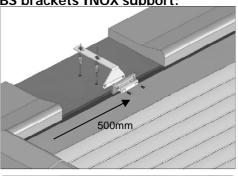


2) Make two Ø10 wholes. Place the M8 pin in the wholes. Screw until complete closing of the safety brackets.

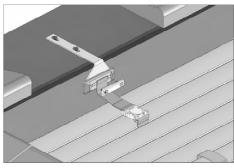
Put the straps through as per drawings 2 and 3.

3) Replace the coping stone cut with an adequate product.

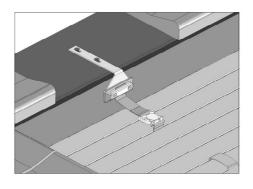




1) When placing the safety brackets, The shaft of the brackets must be placed at 500 mm from the edge of the pool.



2) Screw the supports. Put the strap through the fixation plate and the strap. Clip both sides of the strap and keep it tense.



3) Tighten the screws until complete closing of the brackets.



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